



### CLEANING AND STERILIZATION INSTRUCTIONS FOR SILICONE SHEETING

*The following sequential steps are recommended to clean and sterilize.*

1. Scrub thoroughly with a clean, soft-bristled brush in a hot water -soap solution to remove possible surface contaminants. Use a non-oily mild soap. Do not use synthetic detergents or oil-based soaps, as these may be absorbed and subsequently reach out to cause a tissue reaction.
2. Rinse thoroughly with distilled water.
3. Wrap in a lint-free cloth or place on a clean open tray, and autoclave by one of the following methods:
  - A: High Speed Instrument Sterilization-  
10 minutes at 270o F (132o C)
  - B: Standard Gravity Sterilization –  
30 minutes at 250o F (121o C)
  - C: Pre-vacuum High Temperature Sterilization-  
10 minutes at 270o F (132o C)

**Note: Gas Sterilization is not recommended for silicone products.**